



Issue Date: June 16

## KOMBITON

Waterborne LOW VOC Stain

DESCRIPTION & USES	Water based stain for colouring/staining timber and veneer substrates with an equalised effect. This stain uses a special binder designed to assist the applicator achieving a
	uniform colour. Good surface preparation (fine sanding) will reduce grain raising. Colour density will vary depending on the colour, amount of applications and timber species. Kombiton stains are Low VOC meaning they are suitable for use in sensitive
Recommended	environments and on projects with restrictions on emissions.
Application:	For use as a stain under Becker Acroma waterborne finishes EM1503, EL4230 & EM4530. Refer to your technical representative for specific advice relating to timber species and application.

## WET PROPERTIES

Standard Colours:	Black Oscar Ebony	7811	(VOC = 0 g/L)		
	White Limewash Walnut Teak Balti Pine Jarrah	9009	(VOC = 12.31 g/L)		
	Most custom colours/shades can be made to order – please enquire				
Shelf life:	6 months in sealed containerss				
VOC Content:	All stains are LOW VOC but this amount will vary between shades, <b>f</b> or e.g. Black 7811 is zero VOC				
APPLICATION					
Method:	May be hand stained or sprayed at approximately 35psi				

Thinning:	Kombiton stains are supplied ready for use but can be reduced with water to weaken colour strength and to slow drying if required
Clear Coating:	Recommended to be over-coated with Becker Acroma waterborne finishes
Drying:	Application of 20 grams/m2 - 30 Minutes @ 20 degrees

**FOR INDUSTRIAL USE ONLY** Data shown are mean values and cannot be construed as product specifications. Users are advised to make their own tests to determine the suitability of products for their own purposes.

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